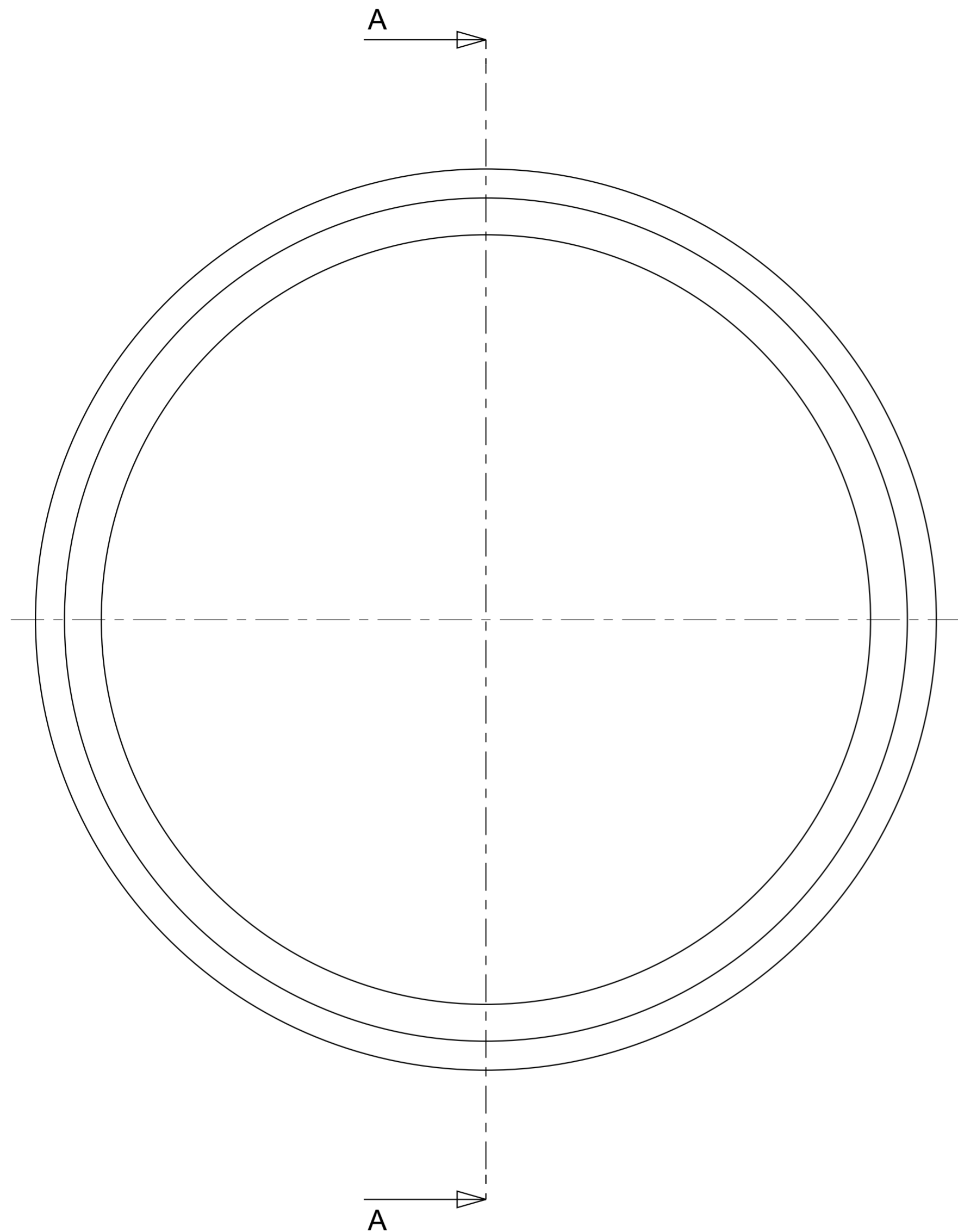


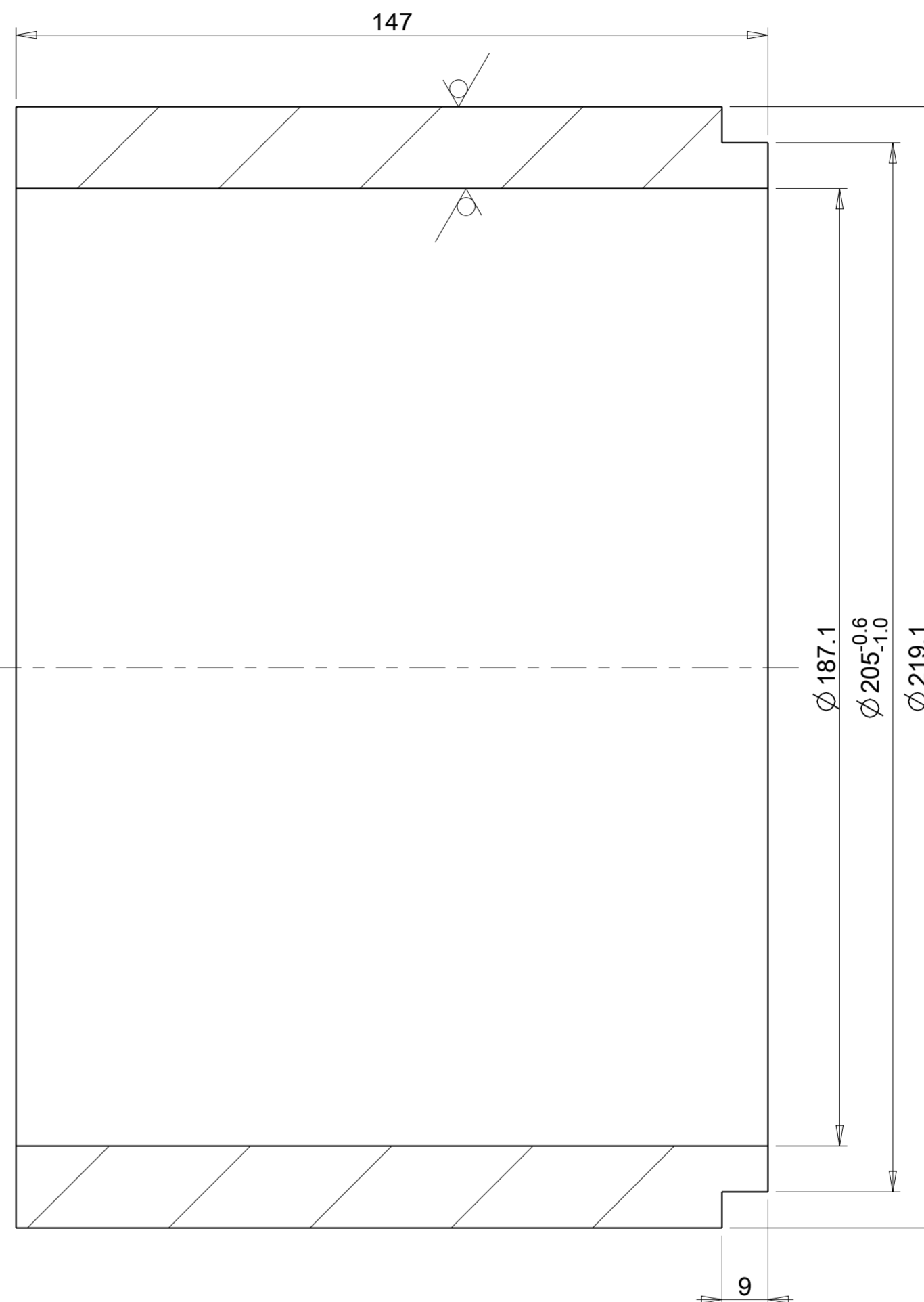
ISO 13920 Welded Construction	ISO 2768 General Tolerances	TS 12708 Steel Casting
<1000	6,0	0,8
<630	4,0	0,7
<400	3,0	0,6
<250	3,0	0,4
100	2,0	0,3
40	1,5	0,2
L mm	H mm	I.
Nom. Size	Class	
<4000	2,0	0,4
<2000	1,2	0,4
<1000	0,8	0,3
<400	0,5	0,3
30-120	0,3	0,2
2-30	0,2	0,1
L mm	M ± K ± L	
Nom. Size	Class	
>20000	9,0	8,0
<20000	8,0	7,0
<16000	7,0	6,0
<12000	6,0	5,0
<8000	5,0	4,0
<4000	4,0	3,0
<2000	3,0	2,0
<1000	2,0	1,5
<400	1,0	1,0
30-120	1,0	0,5
2-30	1,0	0,5
L mm	A ± E ± L	
Nom. Size	Class	




$\sqrt{\text{Ra}_{12.5}}$ $(\sqrt{})$

Machined from stocking pipe
according to Standard
Diameter = 219.1 mm
Thickness = 16 mm

Technical Specifications	-				
Technical Document	-				
Fixture/Mould Asset ID.	-				
Coating/Heat Tre./Roughness	-				
Paint/Color	-	Modf.No	Modification Description	Date	Sign



SECTION A-A

				S355J2H EN 10210		11.4
No	Parça Adý Designation Name of Item	Adet Qty.	Resim No / Norm Drawing No / Norm	Malzeme Material	Ölçü Dimension	Ağırlık Weight (Kg)
TYP	ISO 1302 ISO 8015 EN 22553		General Tol.	ISO 2768 f <input type="checkbox"/> m <input checked="" type="checkbox"/> H <input type="checkbox"/> K <input checked="" type="checkbox"/>		
	EN 15085-2 Certification Level		CL1 <input type="checkbox"/> CL2 <input type="checkbox"/>	Weld Pro.	ISO 13920 A <input checked="" type="checkbox"/> B <input type="checkbox"/> E <input checked="" type="checkbox"/> F <input type="checkbox"/>	
			CL3 <input type="checkbox"/> CL4 <input type="checkbox"/>	Cast Steel	ISO 12708 Lm2 <input type="checkbox"/> Lr2 <input type="checkbox"/> Sm2 <input type="checkbox"/> Sr2 <input type="checkbox"/>	
	Approved	P. Farina		Scale	<div>TUVASAS</div> <div>Turkish Wagon Industry</div>	
	Checked	M. Borlo		1:1		
	Prepared	Marco Eid				
		Tube		EM20.24.09.30.023		
	Date:02/07/2018			Sheet:1/1	Size:A2	Rev:00